

Figure 1 - Assembled Fence Foot with Fence Post

The easy choice to installing a fence the right way, every time. www.thefencefoot.com

## PRODUCT SUBMITTAL

The Fence Foot is a Polyvinyl chloride (PVC) product that supports the fence post while setting in concrete, allowing the concrete to completely encapsulate the fence post.

The Fence Foot forms a three-dimensional support for fence posts as seen in Figure 1. The product is provided in a 3 mm thick sheet form as seen in Figure 2. The user snaps off the two exterior pieces from the interior piece, rotates them and snaps them into the interior piece to form what is shown in Figure 3. A post is inserted into the receiving area and the springs clamp the fence foot to the post. This assembly (as shown in Figure 1) is then lowered into a pre-augured concrete filled hole.

Fence Foot resolves the issue of floating a post in a hole as often detailed but impossible to accomplish consistently and correctly.

Fence Foot is made from 3 mm lightweight PVC sheets with a fine-celled foam structure. It is Chemical and corrosion resistant, weatherproof and weather resistant.

| Properties | Testing method | Value |
| :---: | :---: | :---: |
| Density | DIN 53479 \| ISO 1183 | $\sim 0.60 \mathrm{~g} / \mathrm{cm3}$ |
| Tensile strength | DIN 53455 \| ISO 527 | $>12 \mathrm{MPa}$ |
| Elongation at tear | DIN 53455 \| ISO 527 | 15\% |
| Tensile modulus of elasticity | DIN 53457 \| ISO 527-2/1A/50 | $\sim 800 \mathrm{MPa}$ |
| Flexural strength | DIN 53452 \| ISO 178 | $>25 \mathrm{MPa}$ |
| Impact resistance | Based on DIN 53452 \| ISO 179 | $>10 \mathrm{~kJ} / \mathrm{m} 2$ |
| Roughness | DIN 4768 | <4 um |
| Ball indentation hardness | DIN 53456 \| ISO 2039-1 | $\sim{ }^{\sim} \mathrm{MPa}$ |
| Coefficient of linear thermal expansion from - $30^{\circ} \mathrm{C} \text { to } 50^{\circ} \mathrm{C}$ | DIN 53752 | $\leq 0.085 \mathrm{~mm} / \mathrm{mK}$ |
| Thermal conductivity at room temperature | DIN EN ISO 22007-4 | $0.08 \mathrm{~W} /(\mathrm{m} * \mathrm{~K})$ |
| Deflection temperature | DIN 53461\| ISO 75 (process Ae) | $60^{\circ} \mathrm{C}$ |
| Vicat A | DIN 53460 \| EN ISO 306 (process A50) | $74^{\circ} \mathrm{C}$ |

## PRODUCT SUBMITTAL

## Assembly Instructions



Figure 2: Fence Foot - Material Blank


Figure 3: Fence Foot - Assembled

1. Prepare hole in ground to accept post. See architectural or civil drawings for further details and requirements.
2. Snap the ends off
3. Rotate such that slot $A$ is aligned with Slot B
4. Insert slot A into slot B and push until pieces are secured to each other
5. Repeat for the other end for slots C \& D when the assembled part matches Figure 4.
6. Slide correctly sized end onto end of post that will be placed in the ground.
7. Pour concrete into hole (before the post installed)
8. Lower post and Fence Foot assembly into hole in ground
9. Plumb posts.
10. Repeat above steps for remaining posts.
